

INSTALLATION AND MAINTENANCE INSTRUCTIONS

EWC4 Model Vintage™ Units

Magic-Pak™ Thru-the-Wall Units



Save these instructions for future reference

WARNING

Improper installation, adjustment, alteration, service, or maintenance can cause injury or property damage. Refer to this manual. For assistance or additional information, consult a qualified installer or service agency.

WARNING

For your safety, do not store or use gasoline or other flammable vapors and liquids in the vicinity of this or any other appliance. Such actions could result in property damage, personal injury, or death.

WARNING

Installation and servicing of air conditioning equipment can be hazardous due to internal refrigerant pressure and live electrical components. Only trained and qualified service personnel should install or service this equipment. Installation and service performed by unqualified persons can result in property damage, personal injury or death.

CAUTION

These units are not approved for mobile home applications. Such use could result in property damage, personal injury, or death.

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Manufactured By
Allied Air Enterprises, Inc.
A Lennox International Inc. Company
 215 Metropolitan Drive
 West Columbia, SC 29170



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CAUTION

The installation of this appliance must conform to the requirements of the National Fire Protection Association; the National Electrical Code, ANSI/NFPA No. 70 (latest edition) in the United States; the Canadian Electrical Code Part 1, CSA 22.1 (latest edition) in Canada; and any state or provincial laws or local ordinances. Local authorities having jurisdiction should be consulted before installation is made. Such applicable regulations or requirements take precedence over the general instructions in this manual.

INSTALLATION

Installation shall be made in accordance with local utility requirements and any other authorities having jurisdiction.

General

The EWC4 Model **Vintage™** unit is a self-contained electric heating and cooling unit. This unit has been examined for compliance with Canadian Standards Association CAN/CSA-C22.2 No. 236 (latest edition) and Underwriters Laboratories UL 1995. This unit is also in compliance with A.R.I. Performance Standard 390 and Canadian Standard CAN/CSA-C656 (latest edition) Performance Standard in effect at the time of manufacture. Any alterations of internal wiring will void these listings and warranties.

Inspection

This unit is shipped in one package, completely assembled and wired. The drain tubing is in the cooling compartment behind the filter access panel.

If any damage is found, proper notation should be made on the carrier's freight bill. Damage claims should be filed with the carrier at once. Check the rating plate to confirm heating and cooling capacities.

IMPORTANT – Be sure to remove the chassis hold down bracket from the outdoor side of unit under the louver panels before installation.

Location

The unit is approved for through-the-wall installation only. It must not be installed completely outside. Duct connections as well as service access must be inside the building. The interior portions of the unit may be surrounded by a closet with clearances to combustible material held to 0" at sides, 2" top, and 0" front and plenum. The floor may be combustible.

The grille side of the unit may be flush with, or extend beyond, the face of the exterior wall, but should not be recessed more than 2" from the face of the building and should not be obstructed with trees, landscape materials, or building structure.

If the unit is to be enclosed, provisions should be made allowing access to the indoor side of the unit for changing filters and for inspection. At least 29" of unobstructed space should be provided in front of the indoor side, whether enclosed or not, to permit removal of the cooling chassis should repairs or inspection be required.

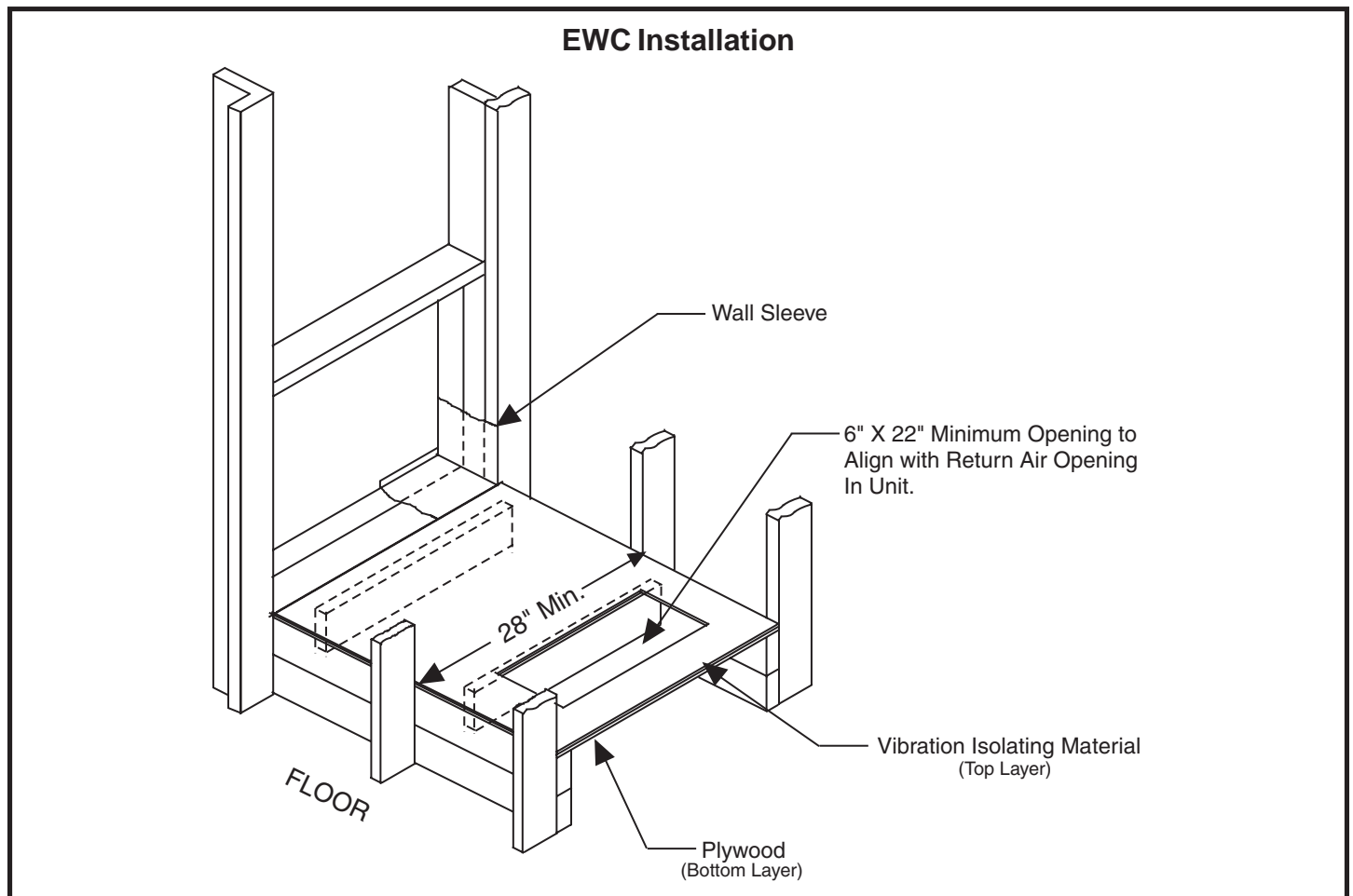


Figure 1

Installing Without a Wall Sleeve

Provide an opening in an outside wall with minimum dimensions 28" side and 43-1/4" high (see Figure 1). Local ordinances may require a steel lintel to support the wall above the opening. This opening must be square in all corners.

Provide support under the unit, inside the building. Make sure that the inside support does not block the return air. The unit should be installed level or pitched slightly to the outside of the building so that rain water will drain from the unit.

The use of resilient cork or rubber material between the unit and the supports is recommended to minimize any transmission of noise or vibration.

Seal the space between the unit and the building opening using a non-hardening caulking compound. The seal must be weathertight to prevent entrance of moisture and water into the building. Make sure that the drain holes in the base are not plugged with caulking.

Installing With a Wall Sleeve

Install the wall sleeve in accordance with instructions furnished with the sleeve.

Make sure that the gaskets attached to the sleeve are not damaged.

Seal the space between the wall sleeve and the building opening using non-hardening caulking compound. This seal must be watertight.

Assure that the unit is completely seated against the gaskets on the wall sleeve.

Slide the unit into the sleeve. When properly nested, the angle on top of the unit should line up with the top flange of the sleeve and should almost touch. Fasten the unit to the sleeve with five screws furnished with the sleeve.

CAUTION

The sleeve is not intended as the sole support for the unit. An additional support must be provided near the return opening on the unit for adequate support. The use of vibration isolation material between the unit and the support is recommended.

Condensate Drain

To install the condensate line, connect one end of the plastic tube over the 5/8" O.D. fitting welded to the center of the condensate pan. Connect the other end to the drain tube running to the open trap (see Figure 2).

The drain line should pitch gradually downward at least 1" per 10 feet of horizontal run to the open drain trap.

Be certain that the plastic drain tube has free drainage and is not crimped or flattened at any bend.

Test drainage by pouring water into the drain pan under the evaporator and see that it is removed rapidly through the drain tubing.

The plastic drain connection is provided so that it may be disconnected from the permanent drain tubing in the building without unsoldering in the event it becomes necessary to remove the refrigeration drawer assembly.

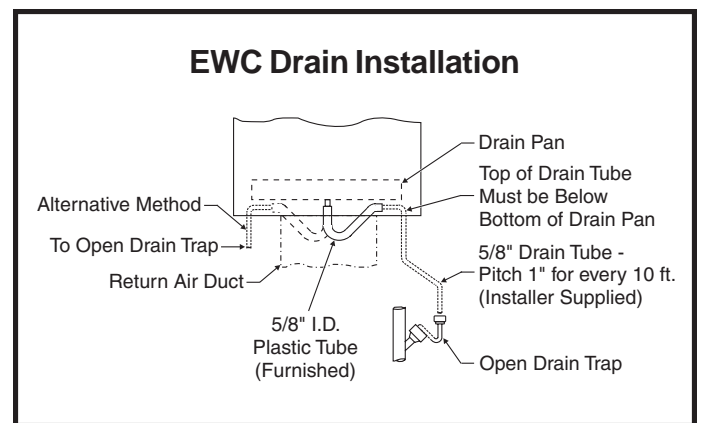


Figure 2

Electrical Connections

All supply wiring should be done in accordance with the National Electric Code, or with local codes, where they prevail. Any alternation of internal wiring will void certification and warranty.

NOTE: Units are factory wired for a 230-volt power supply. If power supply is 208 volts, it will be necessary to change a wire connection on unit transformer from 240V terminal to 208V terminal as shown on the wiring diagram.

The rating plate indicates the operating voltage, phase, ampacity, and maximum circuit protection. Minimum operating voltage of the 208-230 volt model is 197 volts. Units must never be installed where voltage exceeds 10% of voltage indicated on the rating plate.

Failure of the compressor as a result of operation on improper voltage voids the compressor replacement warranty.

A separate electric line for each circuit should be run through a separate fused disconnect, from the main house panel to the supply terminal block located in the unit.

Thermostat

Install the thermostat according to directions furnished with it. Select a location which will measure true air temperature. Locate on an inside wall, away from drafts, in a room having the greatest exposure.

Connect the wires to the terminal block on the unit following the wiring diagram attached to the unit.

Air Filter

All indoor return air must be filtered before it passes through the evaporator coil. A permanent-type filter is furnished with the unit, located directly in front of evaporator coil. Removing the front panel permits access to the filter.

The filter should be cleaned at least once during each of the heating and cooling seasons and more frequently if unusual dusty conditions are encountered. To clean the permanent filter, shake the filter to remove excess dirt and/or use a vacuum cleaner. Wash the filter in soap or detergent water and re-install after filter is dry.

The filter supplied need not be oiled after washing.

If an installation is made in which it is more desirable to mount the filter exterior to the unit, in the return duct work or otherwise, the permanent filter supplied can be used or a disposable filter may be used. If a disposable filter is used, the minimum area required is as shown in Table 1.

Ductwork

Provide ductwork sufficiently large to handle the larger of the air volumes for heating or cooling provided by this model.

Connect supply duct to top of unit using canvas connection or other flexible connection to prevent noise transmission into the duct system.

To connect the return duct to the unit, use a straight piece of duct 22" wide by 6" deep.

Insert the duct into the opening in the bottom of the unit and flange the duct over the existing flanges around the opening inside the unit. Make sure that all sides of the duct are flanged over to permit removal of the cooling chassis if required. Use a flexible connection to attach the remainder of the return ductwork.

Adjustments

No adjustments are required or should be attempted regarding any of the components of the cooling chassis and electric heating section.

The unit should be checked to see that none of the wiring is loose or missing. The plug-in electrical connector between the cooling chassis and the main control compartment should be checked to make sure that the plug is firmly seated and none of the wires are loose.

Minimum Required Surface Area for Disposable Filters	
Cooling Chassis Model Number	FILTER AREA (sq. in.)
EWC4 121	300
EWC4 181	480
EWC4 241	480
EWC4 301	480

Table 1

OPERATION

Operation of this unit is automatic and will provide heating or cooling depending on the setting of the thermostat.

Heating

1. Turn on the main power supply.
2. Set the thermostat system switch to "HEAT".
3. Set the thermostat heating scale to the temperature desired.

Cooling

1. Set the thermostat system to "COOL".
2. Set the thermostat cooling scale to the temperature desired.

Blower Operation

Continuous operation of the air handling blower will be obtained if the thermostat fan switch is set to "ON".

With the thermostat switch set to "AUTO", the air handling blower will cycle corresponding with the thermostat cycling.

To Shut Down Unit

For temporary or short periods of shutdown, set the thermostat system switch to "OFF". For a prolonged period of shutdown, set the thermostat system switch to "OFF" and turn off the electrical power supply.

Blower

The unit contains a direct drive, multi-speed blower motor. The proper speed has been set at the factory. Refer to the wiring diagram on the unit for proper wiring connections.

MAINTENANCE

Cooling Chassis

The refrigeration system contained in the cooling chassis normally requires no maintenance since it is a closed self-contained system. Periodic maintenance is limited to:

Cooling Chassis is charged with R410A refrigerant.

- Cleaning the evaporator air filter. Follow the directions noted on the filter and label attached to the access panel.
- Cleaning the condenser coil if covered with foreign material such as lint, leaves, or other obstructions.
- Motors are permanently lubricated and do not normally require re-oiling.

If servicing or major repairs are required, the complete cooling chassis can be removed from the unit. Proceed as follows:

1. Shut off the main power supply.
2. Remove the filter access panel and the panel covering the cooling controls.
3. Remove the drain hose from the drain pan.
4. Disconnect the plug-in electrical connector. Do not separate the connector by pulling on the wires; instead, grasp the connector handle.
5. Disconnect the two power leads from the contactor. (Leads come from the strain relief in the unit partition.)
6. Remove the screws from the panel directly in front of the blower and remove the panel. Also remove the additional screws located near the top edge of the control panel.
7. Slide out the chassis being careful not to damage any seals or parts.

To re-install the chassis, reverse the procedure outlined above. Be sure that the chassis is inserted as far back as it will go before replacing the screws. Side flanges on the chassis must be engaged with the sealing strips on the unit sides to prevent water and air leakage. Reconnect the plug-in connector, reconnect the power and four leads, and replace both access panels before turning on the main electric power supply.

Heating Section

No maintenance is necessary on the electric heating elements.

NOTES